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D2438
Job Sheet 170893



Part No: D2438

Job Qty: 40 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/23/18

Job Tracking No:

Due Date: 1/31/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG D2727 REV A1, D2438 REV C IPP: E 05.06.28 Bending removed KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Waterjet		DC 18/01/24
100	Waterjet	40 pcs	1/30/18	1/30/18	0.00	1.41	Waterjet1		DC 18/01/24
120	QC	40 pcs	1/30/18	1/30/18	0.00	0.00	QC8		38
130	Small Fab	40 pcs	1/31/18	1/31/18	0.01	1.38	Small Fab		9-89
140	QC	40 pcs	1/31/18	1/31/18	0.00	0.00	QC5		DAD 18-02-03
150	Packaging	40 pcs	1/31/18	1/31/18	0.00	0.00	Packaging3	51543	6 FEB 05 2018
160	QC21-SA	40 Ea	1/31/18	1/31/18	0.00	0.00	QC21		9-20

Part Op 100 - Cut as per dwg D2438 prog rev: C dwg rev: C
Descriptions: 120 - (6.786" center to center)

130 - 1- Use DT9713 clamp holder to hold clamp in place when forming 2- Bend as per dwg used DT9709

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.6000 sf (.04 ea)	90-Start up Operation	

5021855 2.7

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.750inches ± 0.010	0.760 0.740		
2	Clamp	6.786inches ± 0.010	6.796 6.776		
3	Clamp	7.586inches ± 0.010	7.596 7.576		
4	Clamp	0.063inches ± 0.010	0.073 0.053		
5	Clamp	0.257inches + 0.006 - 0.001	0.263 0.256		

Plex 1/23/18 1:07 PM dart.poulin.mario

